



IMPAC®

IMPAC® X-TERIOR TOTAL

12 YEAR ACRYLIC FAST DRY ROOF COATING

DESCRIPTION:

IMPAC X-TERIOR TOTAL is an elastomeric roof coating formulated with acrylic resins. Designed to be waterproofing and protect from the sun.

FEATURES:

- Waterproofing for roofs and walls
- Fast Dry
- Reflective
- Weather resistant
- Contains nano materials
- Water base

USES:

- It adheres to most common construction materials, such as concrete (completely cured), galvanized steel, cement board, cement plaster, bricks, and ducts.
- For commercial, residential and industrial applications.

Surface preparation:

For better results pressure washing entire surface is recommended. All surfaces must be dry and free of dust, dirt, oil, loose granules, gravel or peeling roof coating or paint and all other foreign matter. Roofs must have proper drainage and not hold "ponding water". Rusty metal must be cleaned with a wire brush and primed with a metal primer/sealer before application of this product. Repair all leaks and cracks with Impac® Elastomeric Roof Patch and reinforcing fabric in accordance with product label. Surfaces previously coated with aluminum, asphalt or tar should be allowed to cure for a minimum of one summer season prior to coating with this product. Metal sheet roofs should be exposed to the sun at least 3 months. New concrete roofs must be cured (for 4 weeks). Surfaces with mildew growth or stains must be cleaned with a bleach solution (2 parts water to one part bleach). All surfaces must be thoroughly rinsed and dry prior to applying coating. Do Not Thin. Do not mix with others products.



White

Property	Value	Test Method
Consistency	Semi-thick	N.A.
Specific gravity	11.10 – 11.93 Lb/Gal (1.33 – 1.43 Kg/L)	ASTM D-1475
Viscosity (Brookfield)	10,000 – 20,000 cP	ASTM D-2196
pH	9 – 10	ASTM E-70
Solids by weight	64 – 68 %	ASTM D-1644
Elongation	>300 %	ASTM D-2370
Coverage*	Coating: Approximately 100 sq. ft. per 1.5 gallon, applied as two coats. (0.6 Liter/m ² applied as two coats). Membrane smooth surfaces: Approximately 100 sq. ft. per 2-3 gallon, applied as two coats. (1.0 Liter/m ² applied as two coats). Membrane rough surfaces and walls: Approximately 100 sq. ft. per 3-4 gallons, applied as two coats. (1.5 Liter/m ² applied as two coats).	
Dry time**	Touch dry less than 1 hour Recoat 2-3 hours	
Presentation	4.75 gallons (18 L)	
Colors	White	
Shelf life	2 years unopened. stored in warehouse at 15-25 °C	

*Depending on the porosity and surface roughness.

** At 25 °C and 50 R:H.

Update: June 2020. These technical specifications replace any previous one up to this date. Visit our webpage www.impactusa.com where you can find the current version. Subjected to changes without notice.



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RECOMMENDATIONS AND STORAGE:

Do not applied at temperatures below 10°C or above 45°C, or when rain, frost, or dew is possible. Do not use on very wet surfaces. Avoid prolonged contact with skin and spray mist, it can be causes eye irritation. Use with adequate ventilation.

Cleaning remains uncured material or tools promptly with soapy water. More serious spills should be contained and removed with inert and absorbent material.

This product is ready to use, do not mix with other products. Do not ingest. If swallowed do not induce vomiting and seek medical attention. **KEEP OUT OF REACH OF CHILDREN.**

Keep from freezing.

Can be stored closed (unopened) packaging in a cool, dry, frost-free and protected place. Higher storage temperatures can cause skin formation in the packaging. Do not stow more than three buckets.